

REV	DATE	ALTERED:
01		CHD & APPD:

NOTES:

- 1) DESIGN PRESSURE : 381Kg/Cm² (g)
- 2) DESIGN TEMPERATURE : 290 °C
- 3) WORKING MEDIUM : WATER
- 4) FOLLOW TDC No. : AS APPLICABLE
- 5) ALL DIMENSIONS ARE FINISHED DIMENSIONS
- 6) DESIGN, MANUFACTURING, INSPECTION, TOLERANCES AND TESTING SHALL BE AS PER IBR, ASME B16.9 & SA234
- 7) CONNECTING PIPE SIZE IS PIPE ID310X54
- 8) MATERIAL SPECIFICATION SHALL BE SA234WPC
- 9) CONSTRUCTION SHALL BE SEAMLESS
- 10) WEIGHT GIVEN IN BOM IS INDICATIVE ONLY.
- 11) AVERAGE INSIDE DIAMETER ON FITTING BODY TO GUARANTEE FLOW AREA MIN 90% OF THE CIRCULATION AREA OF THE CONNECTING PIPE

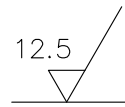
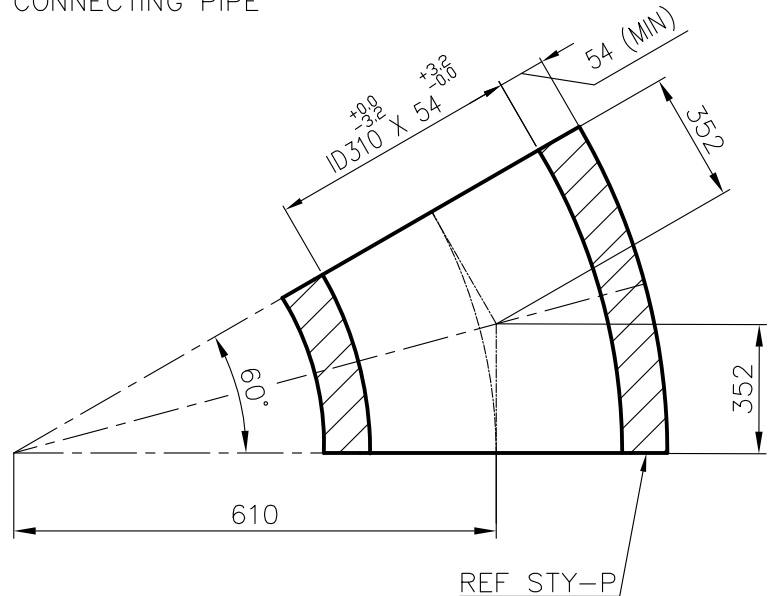
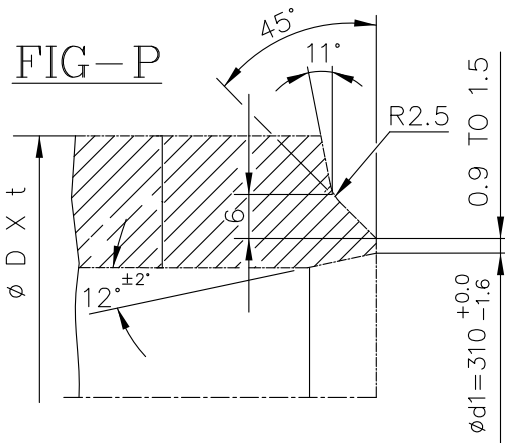


FIG - P



—	BW LR 60DEG ELBOW ID310X54				309	470
				A		1
VAR No.	DESCRIPTION	STD	MATERIAL CODE	A/C/P	UNIT	UNIT WT. (KG)
			MATERIAL SPECN			QUANTITY



BHARAT HEAVY ELECTRICALS LIMITED
PIPING CENTRE
CHENNAI 600 017

	NAME	SIGNATURE	DATE
DRN	RP SINGH		18.07.19
CHD	KONDAPANAI DU		18.07.19
APPD	R SESHAGIRI		18.07.19

DEPT	ALL DIMENSIONS ARE IN MM	PROJECTION	SCALE	WEIGHT (Kg)	REF TO ASSY / OLD DWG
CODE			N.T.S		—
TITLE	BW LR 60DEG ELBOW ID310X54				DRAWING NO : 4-80-423-83471
					REV 00